

Dec 4 2024



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18604-3
Job Sheet 201771



Part No: RBT18604-3

Job Qty: 6 pcs

Part Name: Plug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/10/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18604 Rev.5 IPP Rev. A 18.10.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	6 pcs	11/29/19	11/29/19	1.00	1.50	SL-154 - 1		<i>MS 12/1/19</i>
120	QC 2	6 pcs	11/29/19	11/29/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		<i>MS 12/1/19</i>
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S230392



Part: RBT18604-3

Job No: 201771

Serial No/Batch: S230392

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 11/11/19

Plex 10/10/19 11:37 AM Dart.lajeunesse.marie

10/10/2019

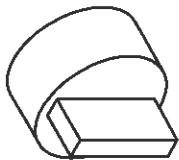
[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	6 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	NOV 12 2019 70
				QC 21 - SA - 53	9-89
Part Op 110 - (MORI SL-154 LATHE) - 1-Machine as per DWG. FC461 FOLIO REV: <u>AA</u> DWG REV: <u>S</u> 2- Descriptions: Debur 120 - QC2- Inspect parts off machine FAI/FAIB 130 - QC8- Inspect parts - second check 140 - Identify as per dwg & Stock Location: _____ 150 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MDELRINR1.625W	M Delrin Round Bar, White	.7920 ft (.132 ea)	110-SL-154 - 1	<u>5122474</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-SL-154 - 1	MDELRINR1.625W	1	3	0	
Part Specifications					
Specifications could not be found.					

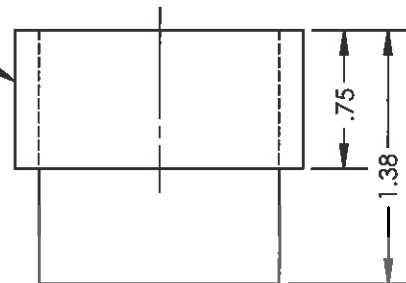
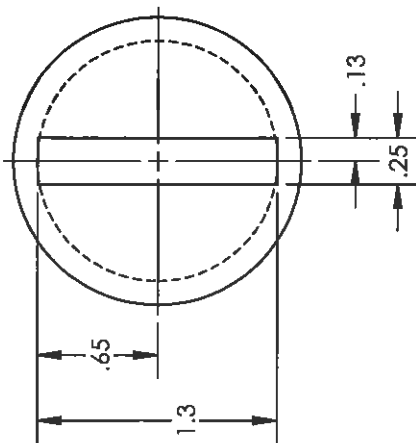
Plex 10/10/19 11:37 AM Dart.lajeunesse.marie

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS			DESCRIPTION		
REV	ECR				
5	16-0202		-3 DELETED DIM .63, ADDED DIM'S 1.38, .65, .13. CHD MATERIAL WAS NYLON OR DELRIN IS WHITE DELRIN/ACETAL..	DATE 10/24/2016	INITIAL RJC
					APPROVED JAG



1.563-18 UNJS - 3A



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 2011271 M03
19-10-10



TITLE
REGREASE TOOL - SWASH PLATE

DWG NO. RBT18604-3 REV 5

MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED
FINISH .XXX ± .005	DIMENSIONS ARE IN INCHES
FINISH .XX ± .01	FRACTIONS & ITS
SPEC .X ± .1	ANGLES & SURFACES
	1. BREAK ALL SHARP EDGES
	2. DIMENSIONAL LIMITS APPLY
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 10/24/2016
	MD 369 D,E, & F
	SHEET 3 OF 3

③
PLUG



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____		DISPOSITION				DEPARTMENT/PROCESS				MRB (QS1042)					
Part No. _____		Rework Scrap Use-as-is				Cross tube Small Fab Finishing				Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality			
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition						Completed By			
Description Work Order Deviation												Lead hand / Supervisor		QC / QA Coordinator	
Root Cause		FAULT CATEGORY										Positioned Wrong		Outside Tolerance	
Operator		Contamination										Power Loss/Surge		Drawing	
Manufacturing Process		Misaligned/off center										Folio/Program		Finish	
Equip/Tooling		BOM/Route										Grain Direction		Part Lost/Missing	
Handling/Preservation		Broken/Damage/Defect										Weld		Misread	
Material		Incomplete/Unclear Instructions										Wrong Stock Pulled			
Product Improvement		Drill Holes										Out of Sequence			
Process Improvement		Fit/Function										Off-set/Set-up			
Human Factors		Other/Details:													

DART AEROSPACE LTD		Work Order:	201771
Description: PLU12		Part Number:	PRT 18604-3
Inspection Dwg: PRT 18604-3		Rev: 5	Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	<i>[Signature]</i>	Checked by:	<i>[Signature]</i>	QC Inspector:	
Date:	19/11/11	Date:	19/11/11	Date:	

Engineering Approval: (If necessary)		Date:
--	--	--------------

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	